



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4435-041
Job Sheet 176559



Part No: D4435-041

Job Qty: 10 ea

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/25/18

Job Tracking No:

Due Date: 5/11/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEETS 1,4 IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC IPP REV:B 12.03.06 AS PER DWG REV.B DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	5/11/18	5/11/18	0.00	0.00	Start Up Waterjet		SC 18/04/29
100	Waterjet	10 pcs	5/11/18	5/11/18	0.02	0.69	Waterjet1		SC 18/04/29
110	QC	10 pcs	5/11/18	5/11/18	0.00	0.00	QC2 Waterjet-3		SC 18/04/29
120	QC	10 pcs	5/11/18	5/11/18	0.00	0.00	QC8-4		38
130	HandFinish	10 pcs	5/11/18	5/11/18	0.00	0.35	HandFinish1		BEZ-18-05-02
135	QC	10 pcs	5/11/18	5/11/18	0.00	0.00	QC7-3		BL 18-5-02
140	Powdercoat	10 pcs	5/11/18	5/11/18	0.00	0.34	Powdercoat4		BEZ-18-05-02
150	QC	10 pcs	5/11/18	5/11/18	0.00	0.00	QC3		7.11
160	Small Fab	10 pcs	5/11/18	5/11/18	0.00	1.34	Small Fab-6		DAS 38
170	QC	10 pcs	5/11/18	5/11/18	0.00	0.00	QC5		38
190	Packaging	10 pcs	5/11/18	5/11/18	0.00	0.00	Packaging3-2	57891	48 9-89
200	QC21-SA	10 Ea	5/11/18	5/11/18	0.00	0.00	QC21		38

M138700

START: 1:20

TEMP 73.2°

FINISH: 1:50

MAY 16 2018

MAY 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.4300 sf (.043 ea)	90-Start up Operation	
D4441-1	Rubber Seal	2.9160 ft (.2916 ea)	160-Small Fab	E 151347

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	0	66	0
160-Small Fab	D4441-1	3	132	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S066687



Part: D4435-041

Job No: 176559

Serial No/Batch: S066687

Revision:

Inspector:

Date: 04/30/18

INSPECTION SHEET

DAS

38
9-80

Date:Revised by